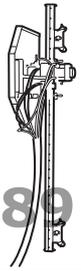


# DIMAS

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IPL, DIMAS WS 325, 2004-44, 531 12 16-41

## DIMAS WS 325

**Reservdelar**

**Spare parts**

**Ersatzteile**

**Pieces de rechange**

**Piezas de repuesto**

**Ricambi**

**Peças  
sobresselente**

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From machine number: 2098

531 12 16-41

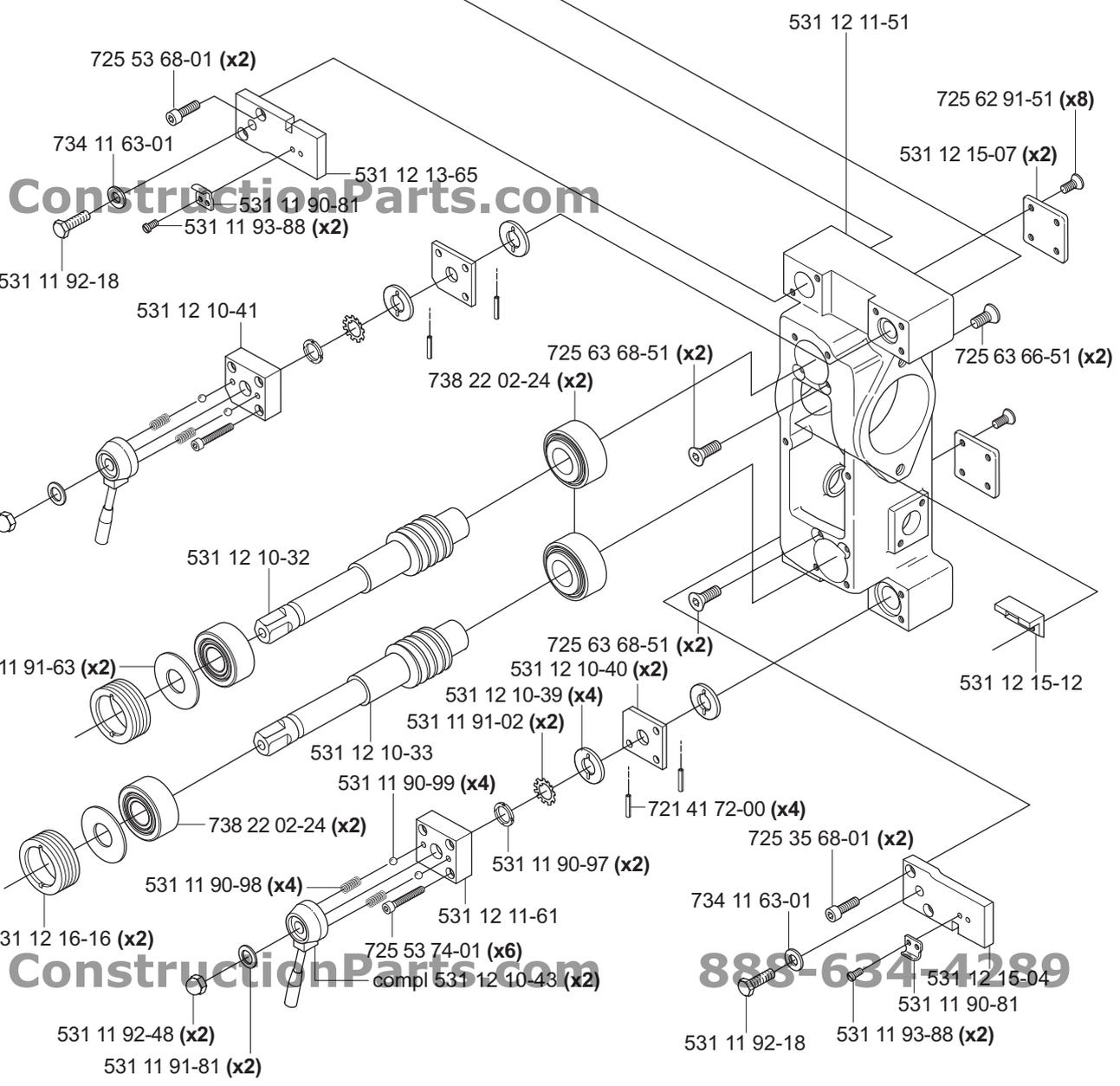
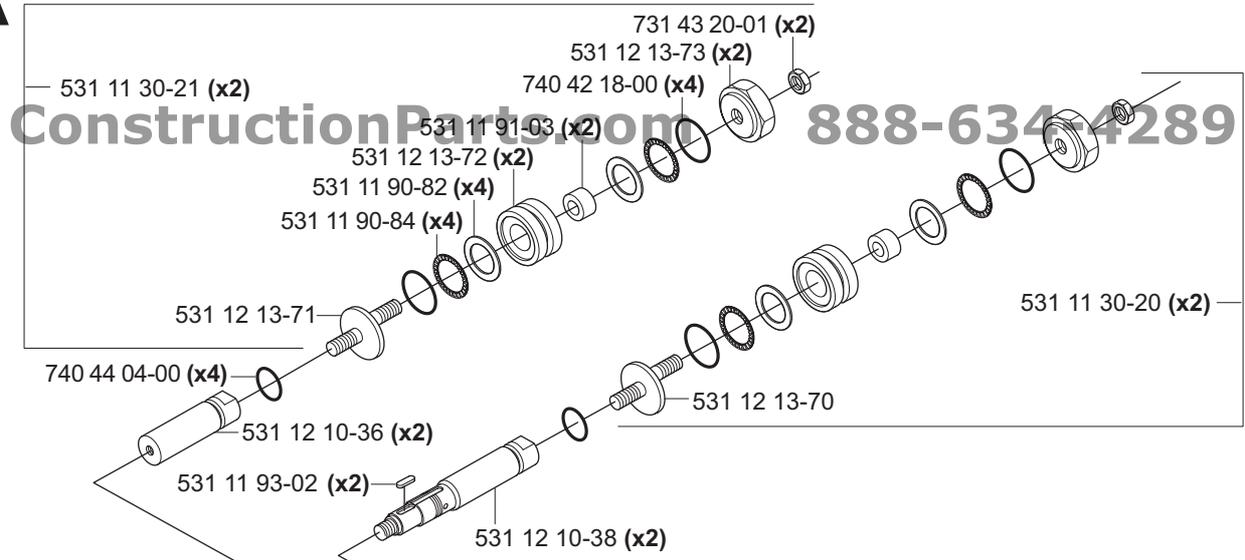
# DIMAS

No.	Pos.	Description	No.	Pos.	Description
531 11 30-02	F	Short feed handle compl	531 11 92-14	C	Screw M6S 6x25
531 11 30-07	F	Telescopic feed handle compl	531 11 92-18	A	Screw M6S 8x25
531 11 30-10	G	Track section 2,3m	531 11 92-20	B	Screw M6S 8x35
531 11 30-11	G	Track section 1,3m	531 11 92-32	G	Screw M6S 6x14
531 11 30-13	G	Coupling link	531 11 92-38	E	Screw MC6S 6x120 din
531 11 30-20	A	Guide Wheel concentric	531 11 92-40	HJ	Screw MF6S 12x30
531 11 30-21	A	Guide Wheel eccentric	531 11 92-48	AF	Cap nut M10
531 11 30-27	HJ	Flushcutting flange compl.	531 11 92-59	J	Guide screw MP6SS 6x35
531 11 30-37	F	Water hose with valve	531 11 92-83	C	O-ring 44,2x3
531 11 30-57	K	Blade guard 730 compl	531 11 92-85	C	O-ring 49,0x1,6
531 11 30-62	K	Blade guard 930 compl	531 11 93-02	AF	Key 4x4x16
531 11 30-78	E	Shaftseal set scn 18x30x6 compl	531 11 93-08	C	Key 6x6x16
531 11 31-12	E	Hydraulic motor	531 11 93-10	C	Key 8x7x25
531 11 31-25	J	Blade guard 930 flushcut	531 11 93-19	E	Radial shaft seal
531 11 31-27	H	Blade guard flush cut	531 11 93-29	E	Support ring 17x21
531 11 31-38	L	Mounting bracket std	531 11 93-33	D	V-ring VS 45
531 11 31-40	L	Mounting bracket us	531 11 93-35	HJK	Wing nut WM8
531 11 31-41	H	Blade guard 730 flush cut middles..	531 11 93-40	E	Plug VSTI R1/2"
531 11 31-42	H	Blade guard 730 flush cut backs.(red)	531 11 93-48	HJK	Washer 6,4x22
531 11 31-43	H	Blade guard 730 flush cut fronts.(blue)	531 11 93-64	L	Spring
531 11 31-44	J	Blade guard 930 flush cut middles.	531 11 93-88	A	Screw MLC6S 4x8
531 11 31-45	J	Blade guard 930 flush cut backs.(red)	531 11 94-08	HJ	Screw UF6S 5/16-18x5/8
531 11 31-46	J	Blade guard 930 flush cut fronts.(blue)	531 11 94-11	HJ	Screw MC6S 12x70
531 11 31-51	L	Locking clamp screw	531 12 10-20	C	Pivoting arm shaft
531 11 31-94	HJ	Flushcutting flange compl. 1" US/CAN	531 12 10-25	D	Vorm gear
531 11 80-49	E	Quickcoupling 3/8" female	531 12 10-30	D	Retaining washer
531 11 80-50	E	Quickcoupling 3/8" male	531 12 10-32	A	Worm shaft
531 11 81-08	E	Valve on/off	531 12 10-33	A	Worm shaft
531 11 81-13	C	Magnetic plug	531 12 10-36	A	Adjusting spindle
531 11 81-16	C	Coupling	531 12 10-38	A	Eccentric spindle
531 11 82-00	E	Adapter	531 12 10-39	A	Bearing washer
531 11 82-36	C	Quickcoupling male	531 12 10-40	A	Support plate
531 11 90-65	M	Wrench 18mm	531 12 10-41	A	Interlocking cover,right
531 11 90-70	F	Stop ring	531 12 10-43	A	Lever
531 11 90-71	J	Toogle fastener	531 12 10-48	F	Handwheel shaft
531 11 90-77	BD	Hook	531 12 10-53	F	Extension pipe
531 11 90-78	F	Spring 5860	531 12 10-59	F	Bracket
531 11 90-80	HJK	Toogle fastener	531 12 10-76	C	Sealing Washer
531 11 90-81	A	Hook	531 12 10-84	G	Guide track section 870mm
531 11 90-82	A	Washer AS 1226	531 12 10-85	G	Guide track section 510mm
531 11 90-83	C	Washer AS 2035	531 12 10-86	G	Guide track section 420mm
531 11 90-84	A	Bearing AXK 1226	531 12 11-20	HJK	Bracket
531 11 90-85	C	Bearing AXK 2035	531 12 11-51	AD	Saw carriage
531 11 90-90	C	Rubber plug GL 24	531 12 11-54	B	Cover plate feeding
531 11 90-91	F	Disc wheel crank	531 12 11-58	D	Shaft
531 11 90-94	C	Bearing K25x30x26 ZW	531 12 11-59	D	Spacer sleeve
531 11 90-96	D	Nut KM10	531 12 11-60	D	Worm and pinion gear
531 11 90-97	A	Nut KM3	531 12 11-61	A	Interlocking cover,left
531 11 90-98	A	Spring LBR 45 F	531 12 11-64	F	Feeding rod
531 11 90-99	A	Ball 6mm	531 12 12-08	F	Crank MT160
531 11 91-01	D	Lock Washer MB 10	531 12 12-33	G	End plate
531 11 91-02	A	Lock Washer MB 3	531 12 12-35	HJK	Guide pin left
531 11 91-03	A	Bearing NK 12/12	531 12 12-36	HJK	Guide pin right
531 11 91-05	F	Ball 5mm	531 12 12-37	G	Aluminium profile track 2,3m
531 11 91-06	C	Support sleeve	531 12 12-38	G	Aluminium profile track 1,3m
531 11 91-11	E	Lever	531 12 12-40	G	Gear rack 2,3m
531 11 91-63	A	Shim 28x35x3,2	531 12 12-41	G	Gear rack 1,3m
531 11 91-65	HJK	Blind rivet 4x12	531 12 12-42	D	Guide, right
531 11 91-66	C	Shim 40x47x1	531 12 12-43	D	Guide, left
531 11 91-67	C	Shim 42x52x1	531 12 12-44	F	Flexible shaft
531 11 91-70	D	Shim 68x80x0,27	531 12 12-80	E	Tube screw
531 11 91-71	D	Shim 68x80x1	531 12 12-86	G	Coupling link
531 11 91-73	B	Radial shaft seal BA 15x28x7	531 12 12-88	G	Clamping washer
531 11 91-79	C	Radial shaft seal BASL 30x42x6 RF	531 12 12-93	D	Spacer ring
531 11 91-81	A EFGHJK	Washer 10,5x22	531 12 13-44	E	Support wacher
531 11 91-83	FGL	Washer 13x24x2	531 12 13-65	A	Guide plate
531 11 91-84	G	Spring pin 6x90	531 12 13-66	J	Support plate
531 11 91-85	CE	Sealing ring 1/2"	531 12 13-70	A	Guide wheel bolt concentric
531 11 91-98	EHJK	Screw M6S 10x25	531 12 13-71	A	Guide wheel bolt eccentric
531 11 91-99	G	Screw M6S 10x30	531 12 13-72	A	Guide wheel
531 11 92-00	HJK	Screw M6S 10x35	531 12 13-73	A	Nut
531 11 92-02	G	Screw M6S 12x25	531 12 13-86	C	Blade shaft
531 11 92-03	CL	Screw M6S 12x30	531 12 13-92	C	Blade flange inner
531 11 92-07	L	Screw M6S 12x45	531 12 13-93	C	Blade flange outer
531 11 92-09	HJK	Screw M6S 5x16	531 12 14-06	C	Cap
531 11 92-11	HJK	Screw M6S 6x16	531 12 14-07	C	Guide sleeve
531 11 92-13	J	Screw M6S 6x22	531 12 14-10	HJ	Flushcutting flange

No.	Pos.	Description	No.	Pos.	Description
531 12 14-11	C	Sealing cover	738 21 06-00	C	Bearing 6006
531 12 14-19	HJK	Hook plate	738 21 10-04	D	Bearing 6010-2RS1
531 12 14-20	HJK	Nut rod	738 22 02-24	AD	Bearing 6202-R2S1 C2
531 12 14-48	C	Pivoting arm	738 22 04-15	C	Bearing 6204
531 12 14-49	C	Running shaft	738 23 04-30	C	Bearing 6304
531 12 14-50	C	Axial washer	740 38 15-01	C	Sealing ring M8
531 12 14-51	C	Running wheel	740 42 18-00	A	O-ring 22,1x1,6
531 12 14-52	C	Blade wheel	740 42 22-00	C	O-ring 32,1x1,6
531 12 14-53	C	Primary shaft	740 43 06-00	C	O-ring 8,3x2,4
531 12 14-54	C	Spacer ring	740 43 07-00	G	O-ring 9,3x2,4
531 12 14-68	HJK	Spacer ring	740 43 11-00	E	O-ring 13,3x2,4
531 12 14-71	C	Water block	740 43 12-00	C	O-ring 14,3x2,4
531 12 14-97	JK	T-strut	740 43 14-00	E	O-ring 16,3x2,4
531 12 14-99	HK	T-strut	740 44 04-00	AE	O-ring 19,2x3
531 12 15-04	A	Guide plate	740 44 09-00	CE	O-ring 32,2x3
531 12 15-05	D	Feeding cover	740 51 45-24	C	Radial shaft seal
531 12 15-06	D	Feeding cover			
531 12 15-07	A	Bearing cover			
531 12 15-12	A	Stop head			
531 12 15-13	D	Key			
531 12 15-24	E	Sealing cone			
531 12 15-26	C	Blade shaft 1" US/CAN			
531 12 15-27	C	Blade flange inner 1" US/CAN			
531 12 15-28	HJ	Flushcutting flange 1" US/CAN			
531 12 15-30	C	Water hose 6x1x52			
531 12 15-31	E	Connecting block P			
531 12 15-32	E	Connecting block T			
531 12 15-33	K	Blade guard 730 middlesection			
531 12 15-39	K	Blade guard 730 frontsection (blue)			
531 12 15-44	K	Blade guard 730 backsection (red)			
531 12 15-49	K	Blade guard 930 middlesection			
531 12 15-55	K	Blade guard 930 frontsection (blue)			
531 12 15-60	K	Blade guard 930 backsection (red)			
531 12 16-03	L	Mounting bracket			
531 12 16-05	L	Locking clamp			
531 12 16-07	L	Nut stud			
531 12 16-09	C	Tubular shaft			
531 12 16-15	C	Blade flange outer 1" US/CAN			
531 12 16-16	A	Clamping sleeve			
531 12 16-18	L	Supporting bar			
531 12 16-31	F	Handle			
531 12 16-34	L	Mounting bracket us			
531 12 16-38	L	Distance piece			
531 12 20-51	C	Pivoting arm cover			
721 41 72-00	A	Spring pin 2x24			
721 42 56-00	F	Spring pin 4x20			
721 42 58-00	F	Spring pin 4x25			
721 42 62-00	F	Spring pin 4x32			
723 12 91-01	J	Screw MCS 4x12			
723 52 97-01	D	Screw MFS 4x25			
723 53 25-01	HJK	Screw MFS 5x10			
723 53 29-01	B	Screw MFS 5x16			
725 23 74-51	B	Screw M6S 6x30			
725 23 82-51	L	Screw M6S 6x60			
725 24 69-51	C	Screw M6S 8x90			
725 25 46-51	C	Screw M6S 12x70			
725 53 68-01	AC	Screw MC6S 6x16			
725 53 70-01	CG	Screw MC6S 6x20			
725 53 74-01	A	Screw MC6S 6x30			
725 53 76-01	D	Screw MC6S 6x35			
725 53 78-01	E	Screw MC6S 6x40			
725 54 51-01	L	Screw MC6S 8x20			
725 62 91-51	A	Screw MF6S 4x12			
725 63 66-51	A	Screw MF6S 6x12			
725 63 68-51	ACD	Screw MF6S 6x16			
725 64 49-51	HJ	Screw MF6S 8x16			
728 73 60-05	CF	Stop screw S6SS 6x6			
728 84 43-01	B	Stop screw SK6SS 8x8			
729 64 12-01	D	Screw ST 4,8x16			
731 23 20-01	HJK	Nut M6M M10			
731 43 20-01	A	Nut ML6M M10 low			
732 25 16-01	CL	Nut M6 Nylock			
734 11 35-71	J	Washer 4,3x8			
734 11 52-01	BCGHJKL	Washer 6,4x12			
734 11 63-01	AB	Washer 8,4x16			
735 31 28-10	B	Seeger circlip SGH 16			
735 31 30-10	E	Seeger circlip SGH 30			

**A**

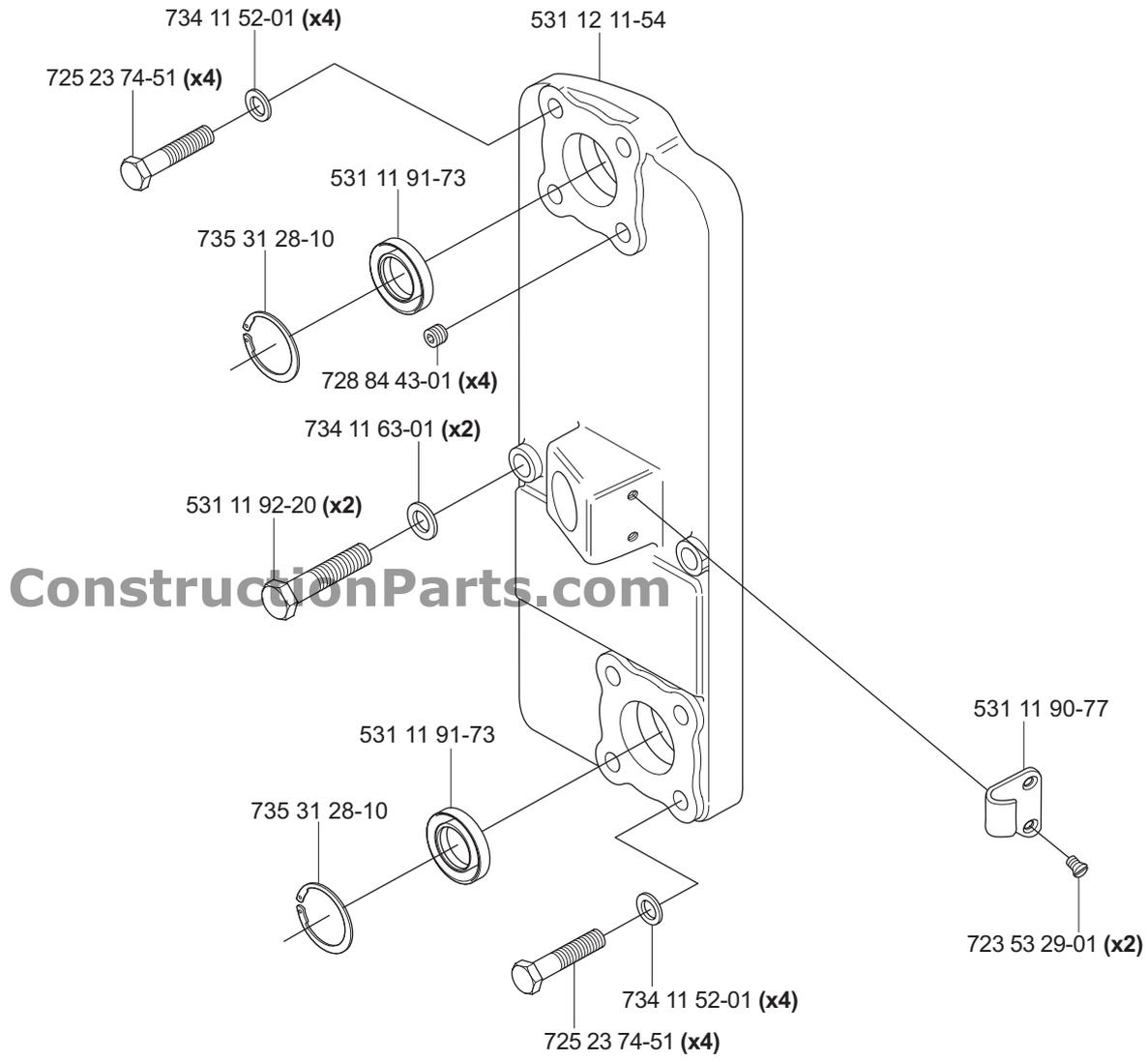
**WS-325 Saw carriage center part**



**B** WS-325 Saw carriage top part

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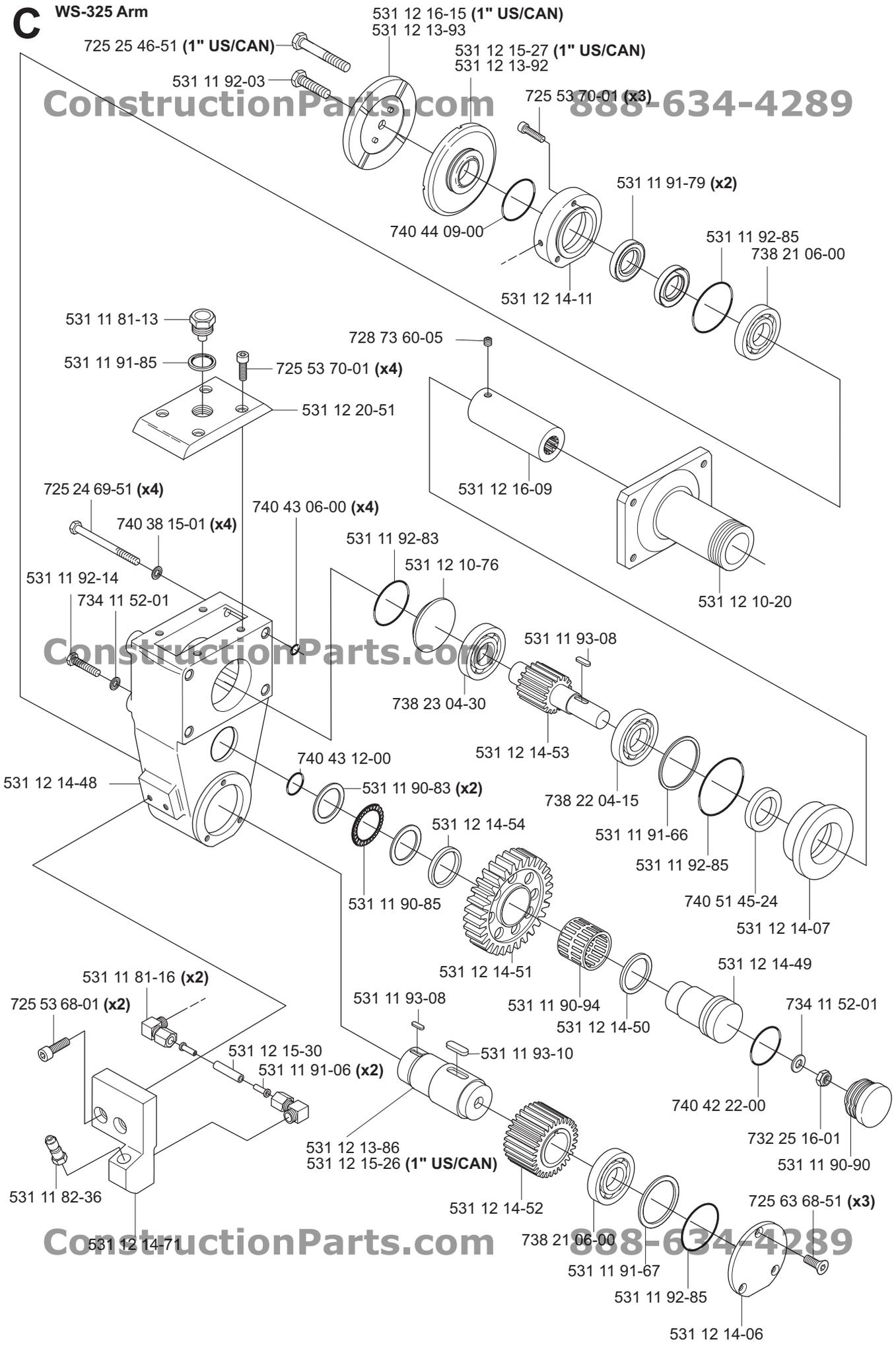
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**C**

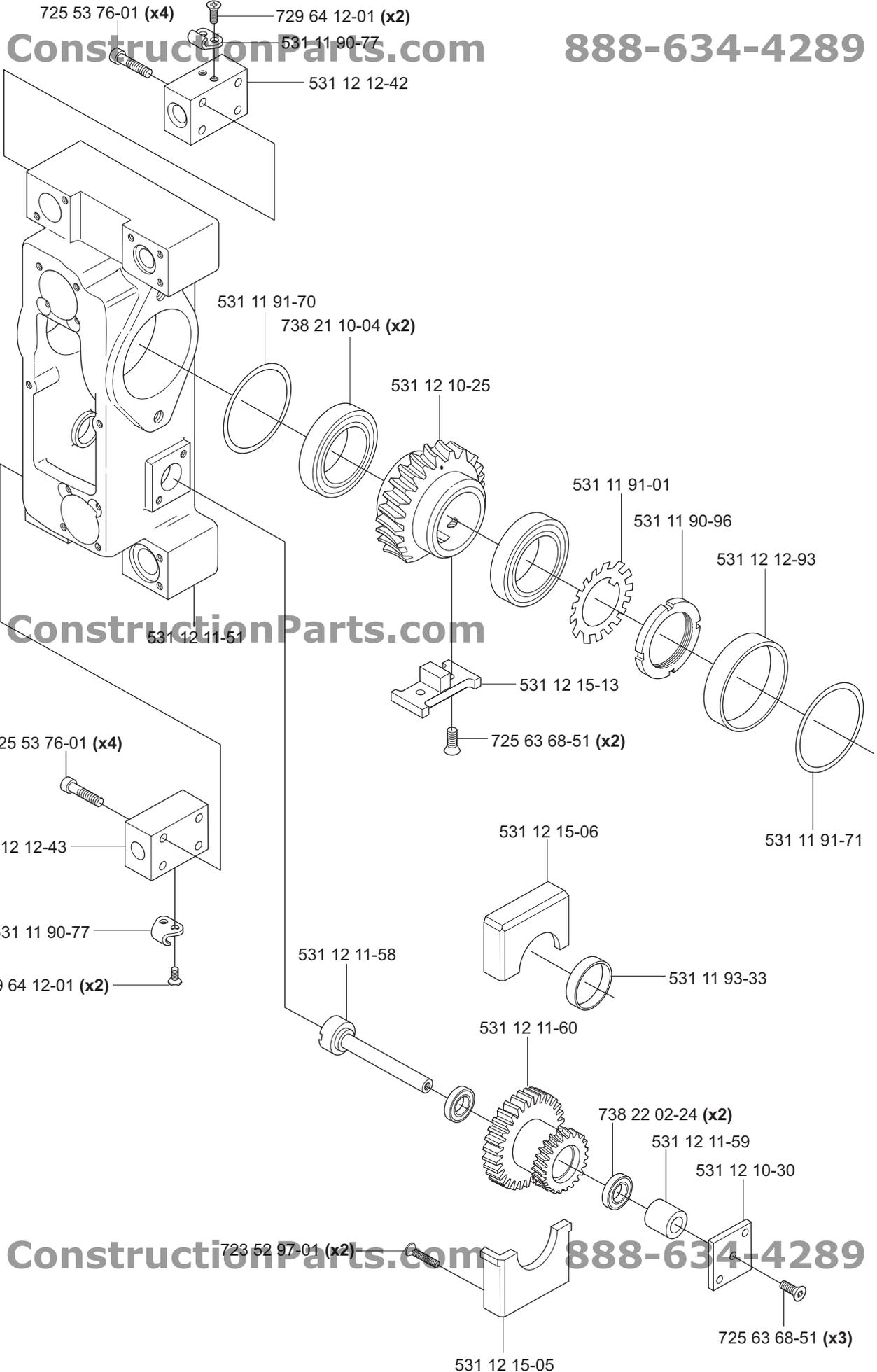
**WS-325 Arm**

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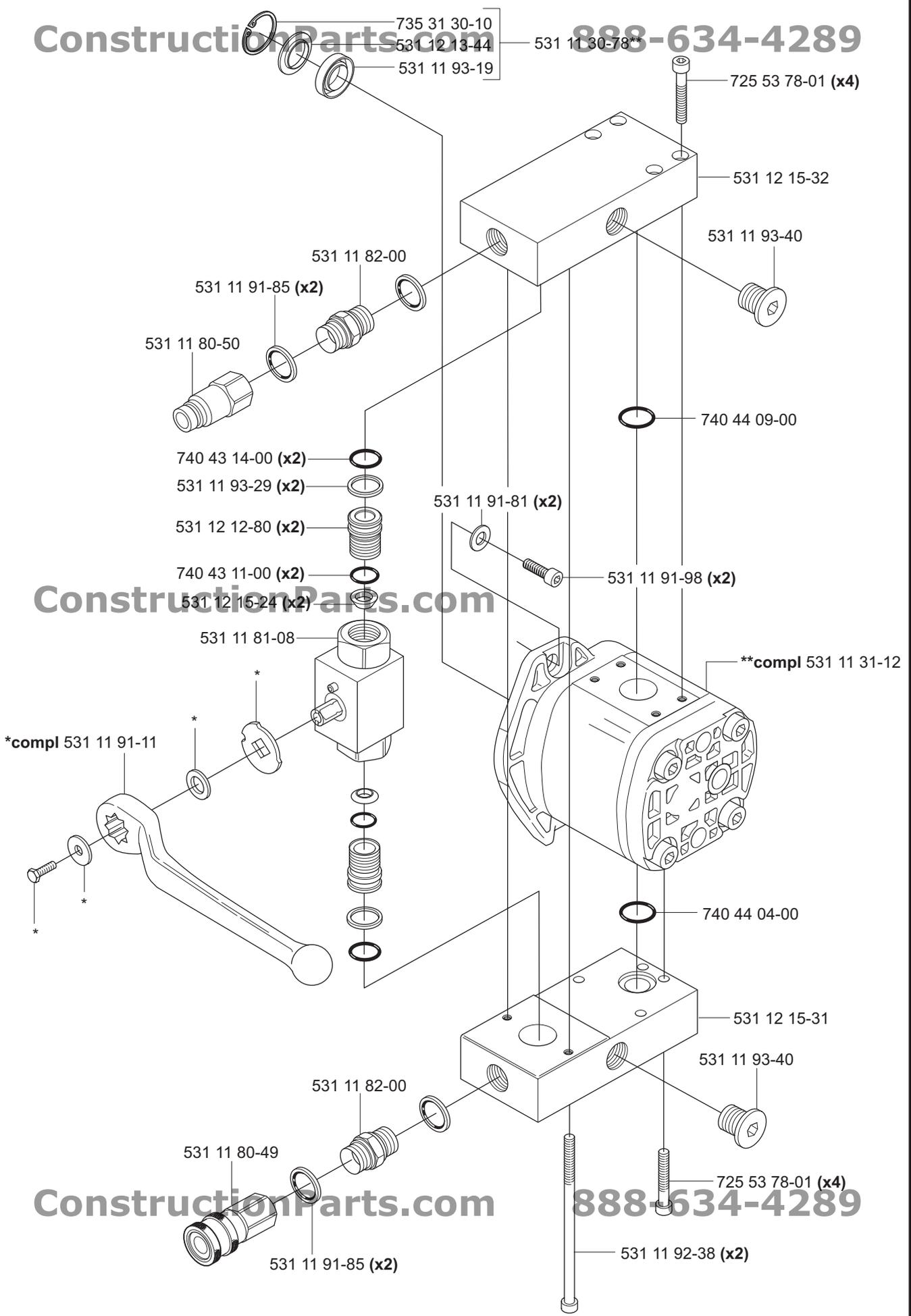
**D** WS-325 Saw carriage lower part



**E**

**WS-325 Hydraulic motor**

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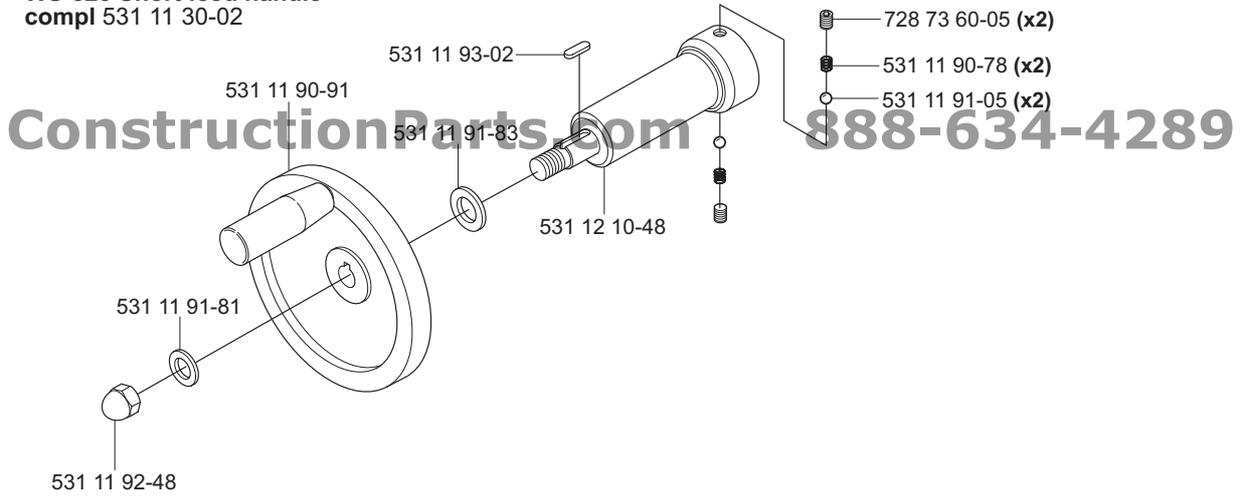


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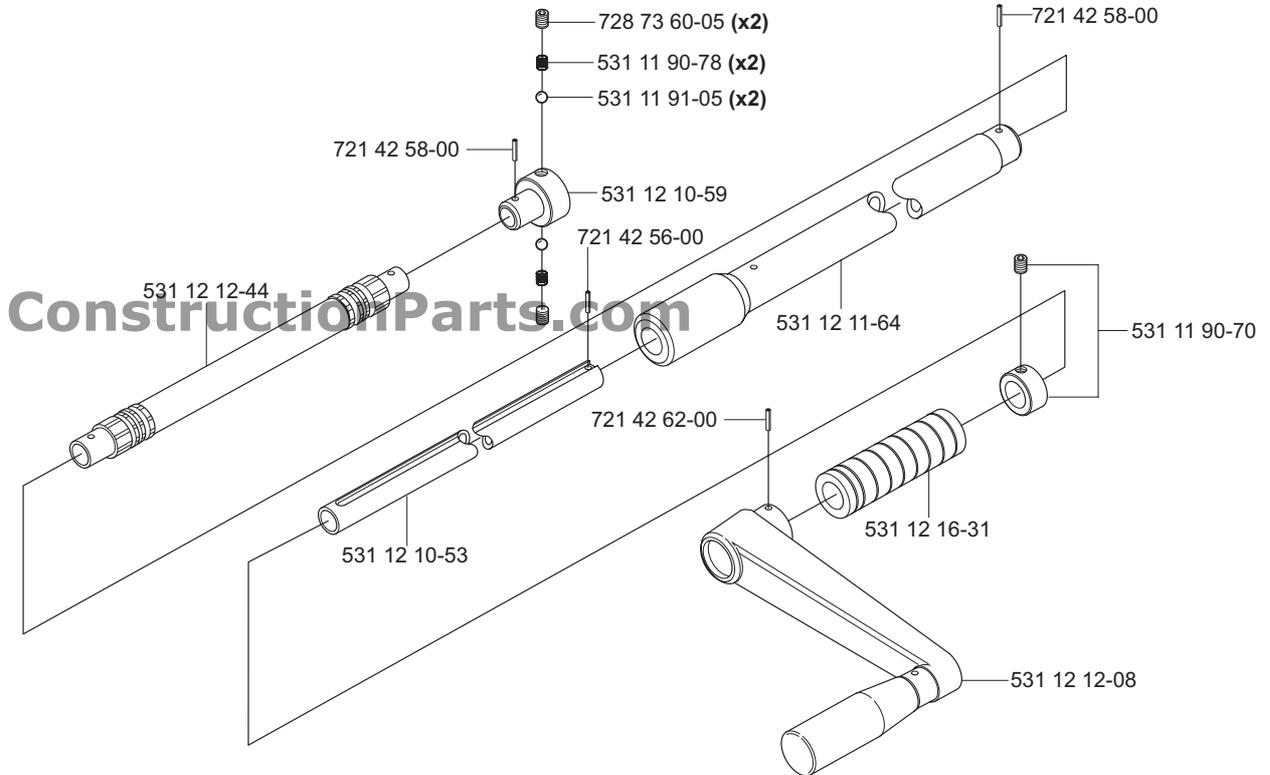
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**F WS-325 Short feed handle**  
 compl 531 11 30-02



**WS-325 Telescopic feed handle**  
 compl 531 11 30-07



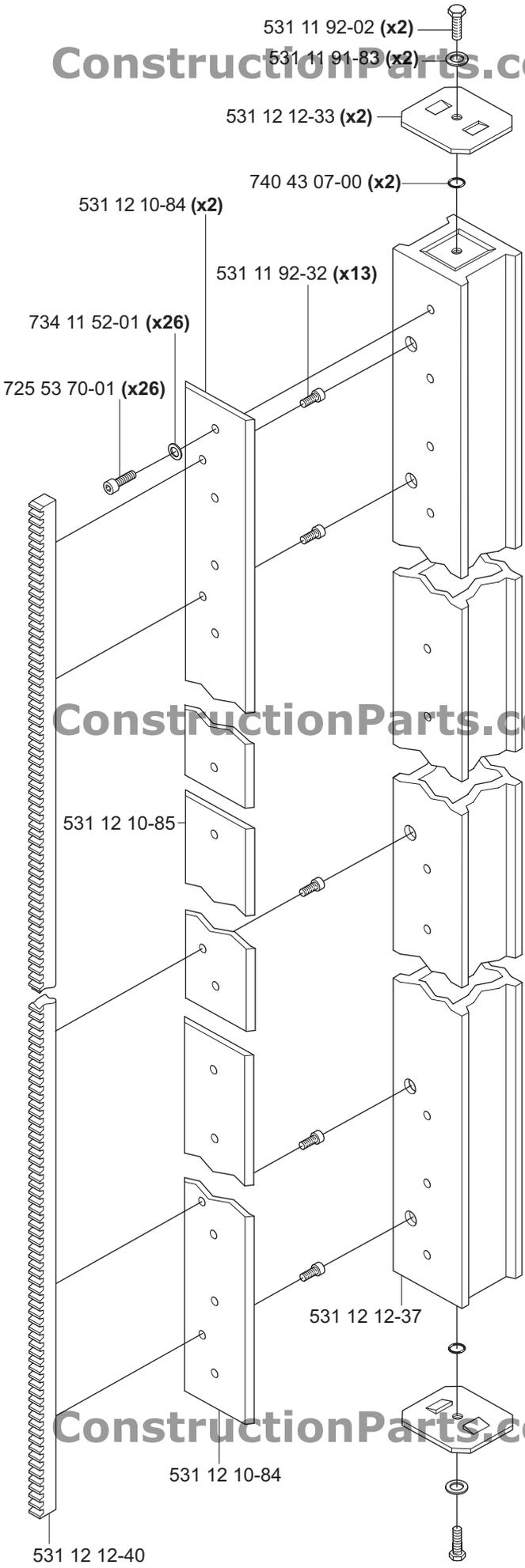
**WS-325 Water hose 0,8 m with valve 531 11 30-37**



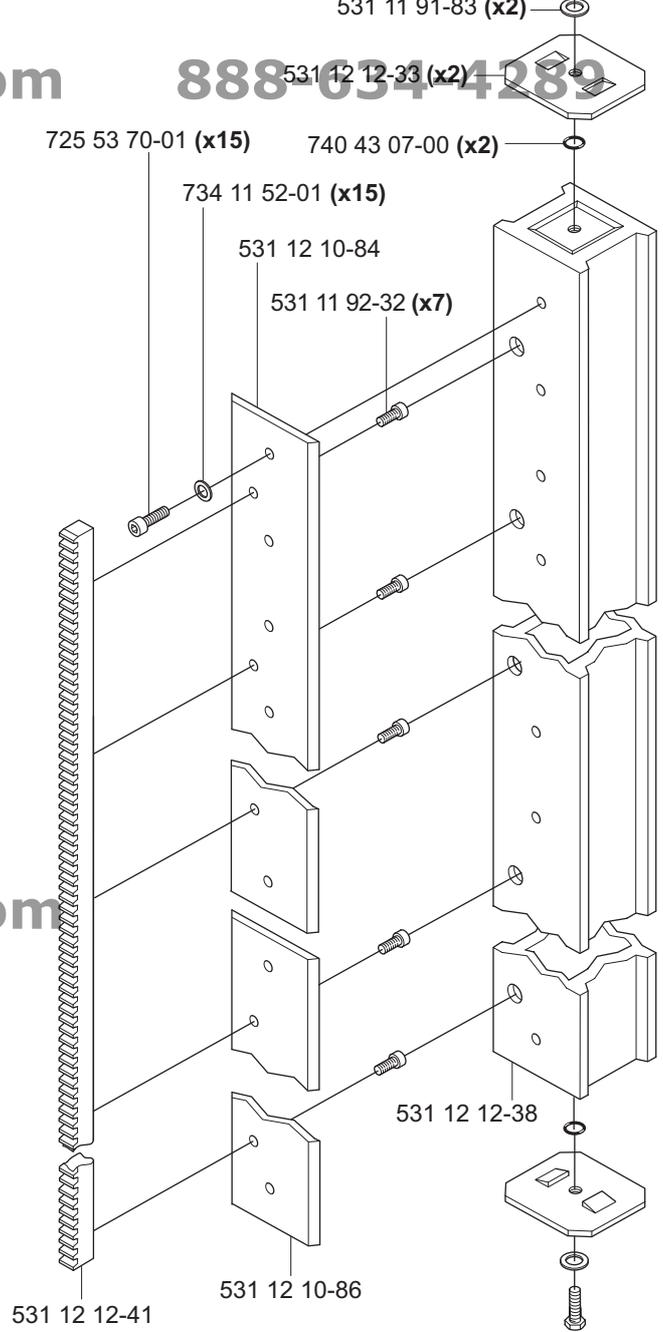
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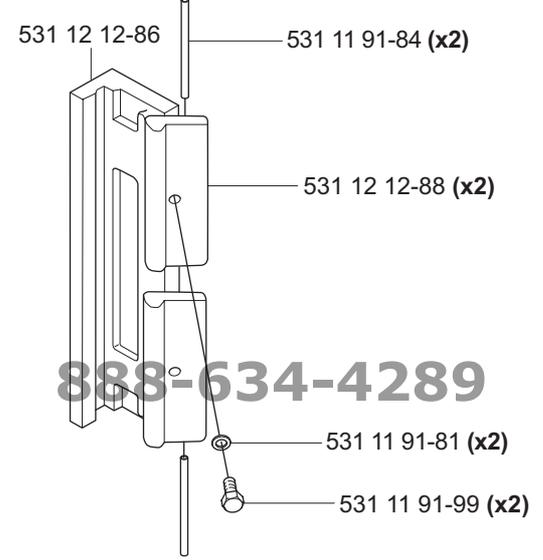
**G** Track 2.3 meter  
compl 531 11 30-10



Track 1.3 meter  
compl 531 11 30-11



**Coupling link track**  
compl 531 11 30-13



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**WS-325 Flush blade guard 730**  
 compl 531 11 31-27

**ConstructionParts.com**

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**Flush cut flange compl.**  
 \*\*531 11 31-94 (1"US/CAN)  
 \*531 11 30-27

\*\*531 11 94-11 (US/CAN)

\*\*531 12 15-28 (US/CAN)  
 \*531 12 14-10

\*531 11 92-40

\*\*531 11 94-08 (x6) US/CAN  
 \*725 64 49-51 (x6)

531 12 14-20 (x2)

531 11 31-43

531 11 92-09 (x8)

531 12 14-19 (x2)

723 53 25-01 (x4)

531 11 90-80 (x2)

531 11 91-98 (x2)

531 11 91-81 (x2)

531 11 31-41

531 12 12-36

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531 11 93-35 (x2)

734 11 52-01 (x4)

531 11 92-11 (x4)

731 23 20-01

531 11 92-00

531 12 14-68 (x2)

531 11 93-48 (x2)

531 11 92-11 (x2)

531 12 12-35

531 11 90-80

531 11 91-65

531 12 14-99

531 12 14-20 (x2)

531 12 11-20 (x2)

734 11 52-01 (x4)

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531 11 92-11 (x4)

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531 11 31-42

531 12 14-19 (x2)

531 11 92-09 (x8)

**J**

**WS-325 Flush blade guard 930  
compl 531 11 31-25**

**Flush cut flange compl.**

- \*\*531 11 31-94 (1" US/CAN)
- \*531 11 30-27

\*\*531 11 94-11 (US/CAN)

\*\*531 12 15-28 (US/CAN)  
\*531 12 14-10

\*531 11 92-40

\*\*531 11 94-08 (x6) US/CAN  
\*725 64 49-51 (x6)

734 11 35-71 (x2)  
723 12 91-01 (x2)

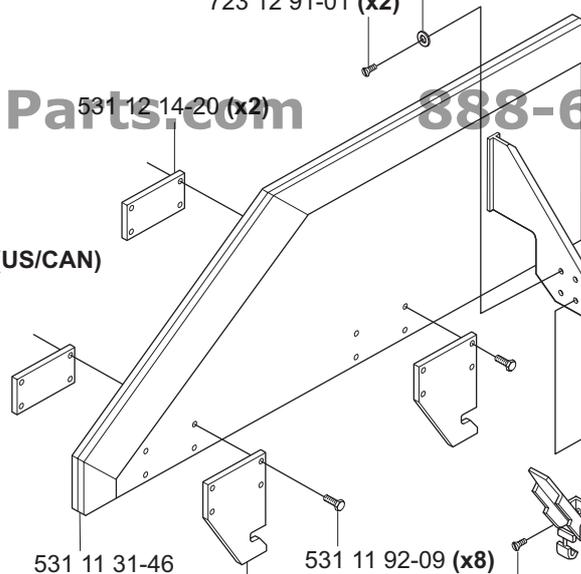
531 12 14-20 (x2)

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531 12 13-66

531 11 92-13

531 11 92-59



531 11 31-46

531 11 92-09 (x8)

723 12 91-01 (x2)

531 12 14-19 (x2)

723 53 25-01 (x4)

531 11 90-80 (x2)

531 11 91-98 (x2)

531 11 91-81 (x2)

531 11 31-44

531 12 12-36

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531 11 93-35 (x2)

734 11 52-01 (x4)

531 11 92-11 (x4)

731 23 20-01

531 11 92-00

531 12 14-68 (x2)

531 11 93-48 (x2)

531 11 92-11 (x2)

531 12 12-35

531 11 90-80

531 11 91-65

531 11 90-71

723 12 91-01 (x2)

531 11 92-59

531 11 92-13

531 12 14-97

531 12 14-20 (x2)

531 12 13-66

723 12 91-01 (x2)

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531 12 11-20 (x2)

734 11 52-01 (x4)

531 11 92-11 (x4)

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734 11 35-71 (x2)

531 11 31-45

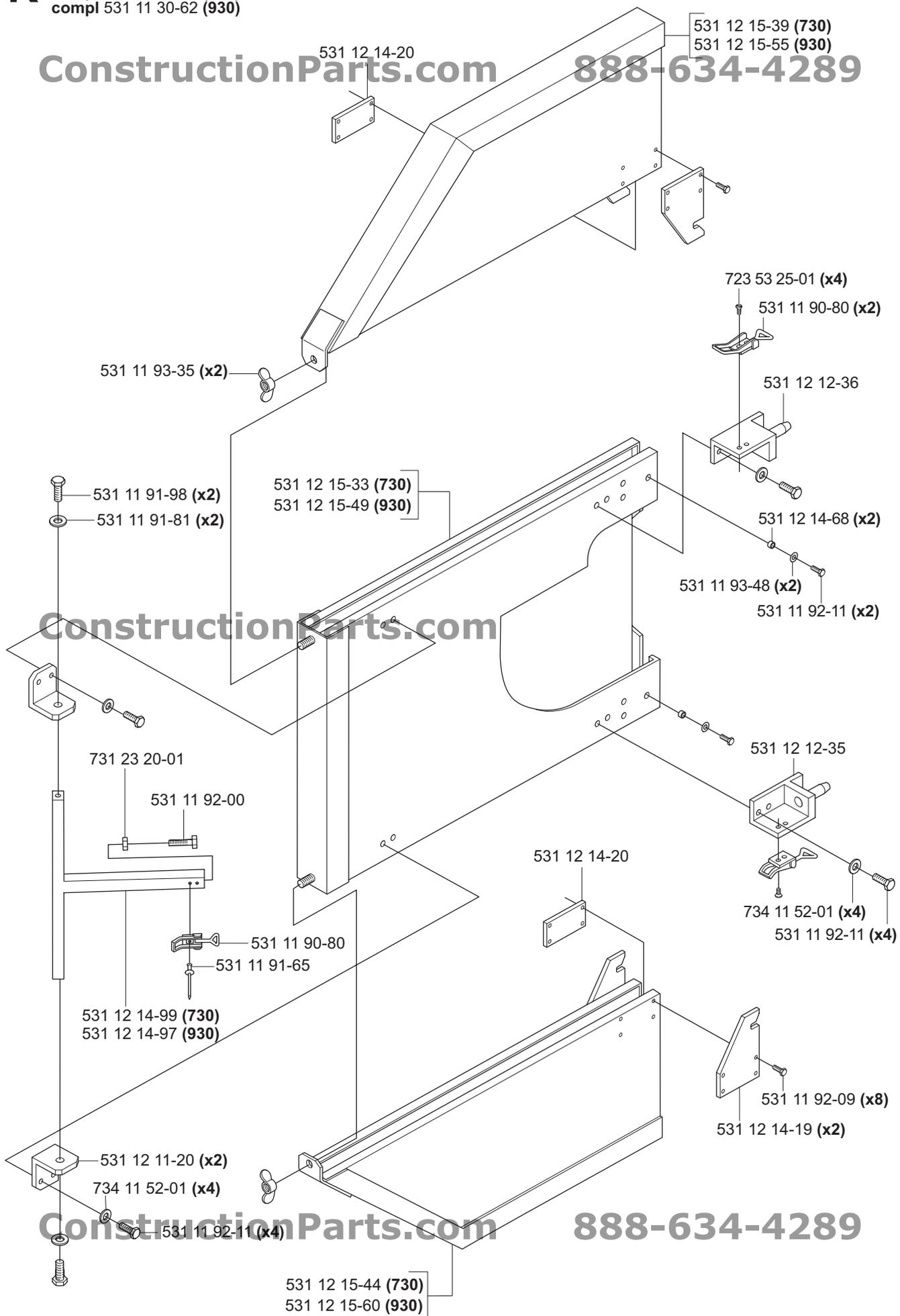
531 12 14-19 (x2)

531 11 92-09 (x8)

**K** WS-325 Blade guard 730/930  
compl 531 11 30-57 (730)  
compl 531 11 30-62 (930)

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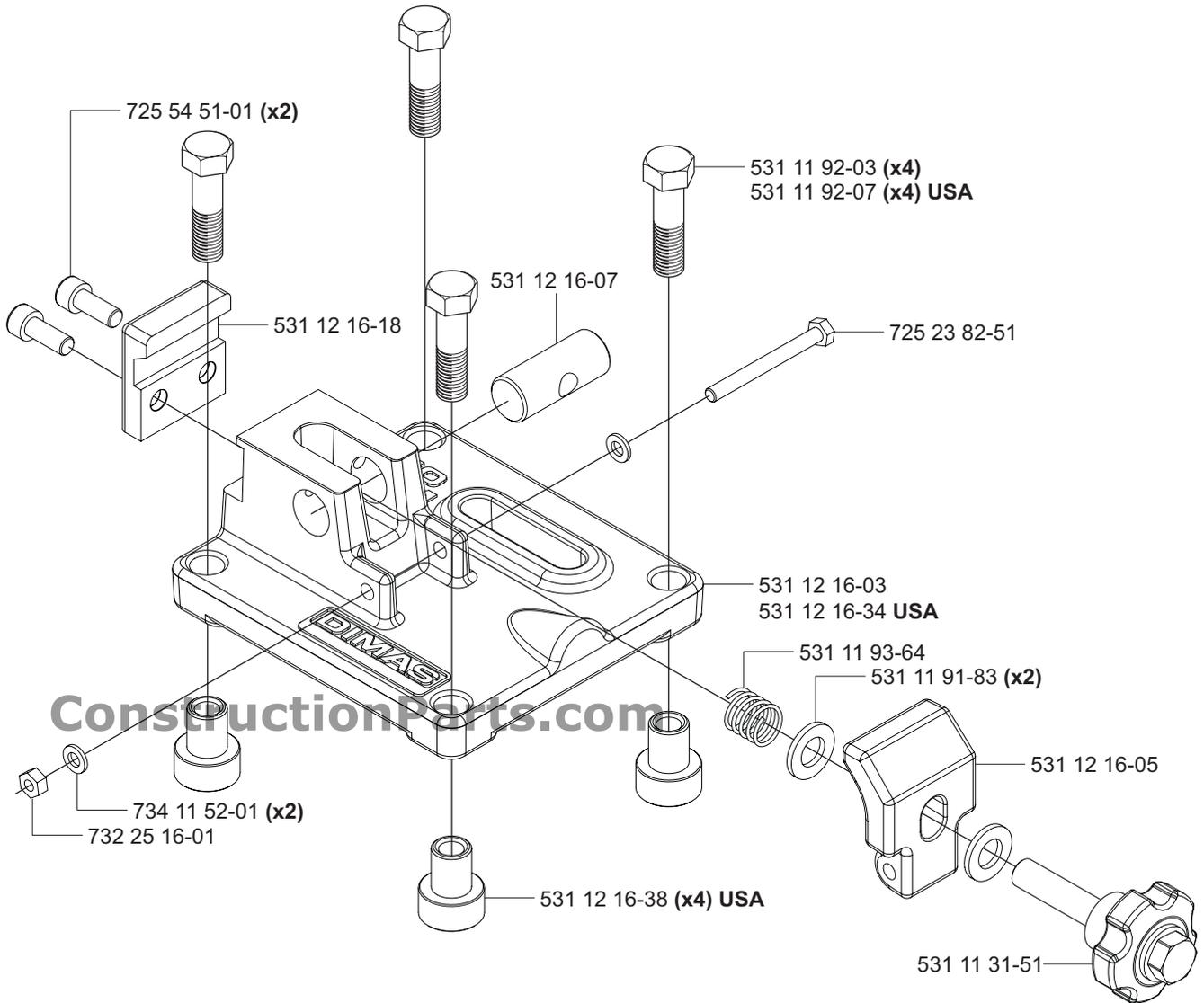
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**L** Mounting bracket track  
compl 531 11 31-38 (STD)  
compl 531 11 31-40 (USA)

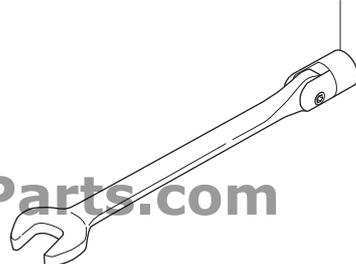
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**M** WS-325 Tools  
Tillbehör  
Accessories  
Zubehöre  
Accessoires  
Accesorios

531 11 90-65



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